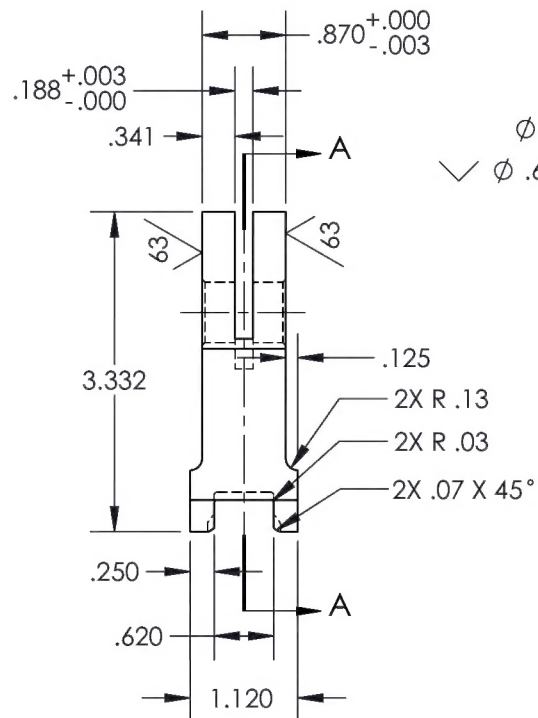
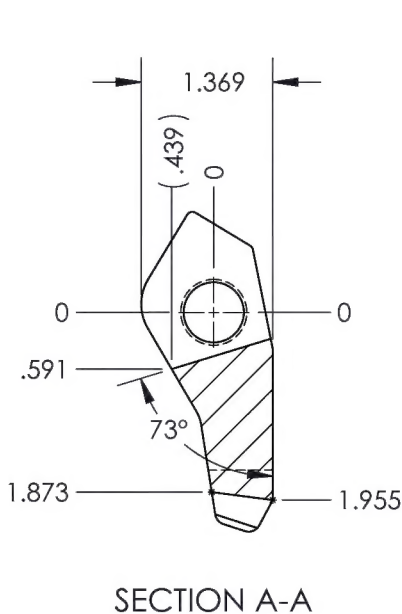
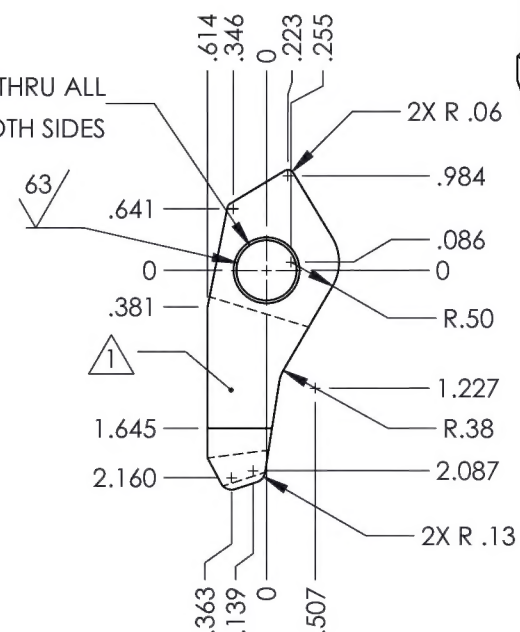


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
9		AS DRAWN BY CANAM.	10/24/2012	JAG	
10	14-0126	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/13/2014	DPD	RW



$\phi .627^{+.003}_{-.000}$ THRU ALL
 $\checkmark \phi .69 \times 90^\circ$, BOTH SIDES



NOTES:

1. MACHINE ENGRAVE BATCH NUMBER.
2. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.



TITLE		KEEPER	
DWG NO.		C45-13-4	
REV		10	
MAT'L 4140/4142		DRAWN BY: CANAM	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005		HEAT TREAT HRC 44-46	
.XX ± .01		FINISH SEE NOTE 2	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	1:2	DATE	9/20/2002
		SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-13-4	1	KEEPER	4140/4142	1-1/8 X 1-7/16 X 3-1/2